



INTRODUCTION



Established in 1981, **Krystal Composites (India) Pvt. Ltd.** manufactures and exports composite raw material & end user products for industrial sectors such as chemical processing, oil & gas, metals and mining, water and waste treatment, infrastructure, construction, pharmaceuticals, food and beverage, pulp and paper, electronics, railways, aerospace, marine, defense, wind energy, telecommunications and many more. . .

A leader in the field of composites in India, the company delivers standard as well as customized solutions that are ideal replacements for conventional materials particularly those prone to corrosion. The State-of the-Art facility located close to Vadodara in the western part of India, provides high-quality engineered advanced composite solutions and reliable services, complying with customer specifications as well as national and international standards. Oriented towards continuous improvement, the company operates using principles of Total Integrated Management, ensuring complete customer satisfaction. Dedicated to single point responsibility it encompasses conceptual design, prototype development, testing, manufacturing, logistic support, installation and comprehensive after sales service.

COMPOSITES

Composite materials or Composites are engineered materials made from two or more constituent materials with different physical or chemical properties. In general terms, a composite is a material made from two or more substances which give properties, in combination, that are not available from any of the ingredients alone. The most visible applications are Helmets, F1 Cars and Speed Boats made of FibreGlass. Krystal Composites is engaged in the manufacturing of Glass Fibre Reinforced Plastic (GFRP) at its state of art plant in Gujarat, India. The Indian Composites Industry has been growing at a consistent rate over the last few years allowing us to leverage our expertise & exploiting the opportunities offered by the Indian Market.

WHY ACCESS SYSTEM?

Falls from height in the workplace are the most common cause of fatal injury to workmen. All industry sectors are vulnerable to the risks presented by the hazards. It is impossible to overlook this aspect of fatal and major injuries which has now assumed a key priority in Health & Safety norms of every industry. The paramount object of every industry is to reduce injury rate.

Safety equipment to work at heights are ladders, if modernized equipments are preferred in the industry to suit present day working hazards, the automatic choice is Access System (Scaffolding).

WHAT IS COMPOSITE ACCESS SYSTEM - EASYREACH?

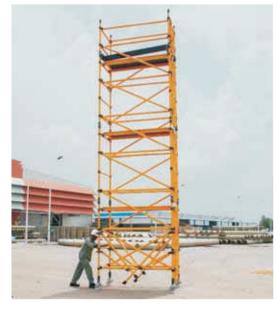
Access System is a temporary platform constructed for performing work or reaching heights above arms' reach for activities relating to building construction, maintenance, or repair. Access System is conventionally made of lumber or steel, however Krystal Composites replaces these conventional materials with Fibre Reinforced Plastic (FRP), with the ease of handling, safety and longer life.



BENEFITS OF - EASYREACH

- 1. Corrosion Resistant
- 2. Light Weight
- 3. Easy Assembling & Dismantling
- 4. Narrow width allows easier access into smaller or awkward areas
- 5. Range of heights available
- 6. Instant assembly with fold-out frame
- 7. Safety features such as locking castors included as standard
- 8. Easily folds for transport and efficient storage
- 9. Non conductive
- 10. Non sparking
- 11. Non oxidizing
- 12. Clean Comfortable to handle in both very cold and warm climates











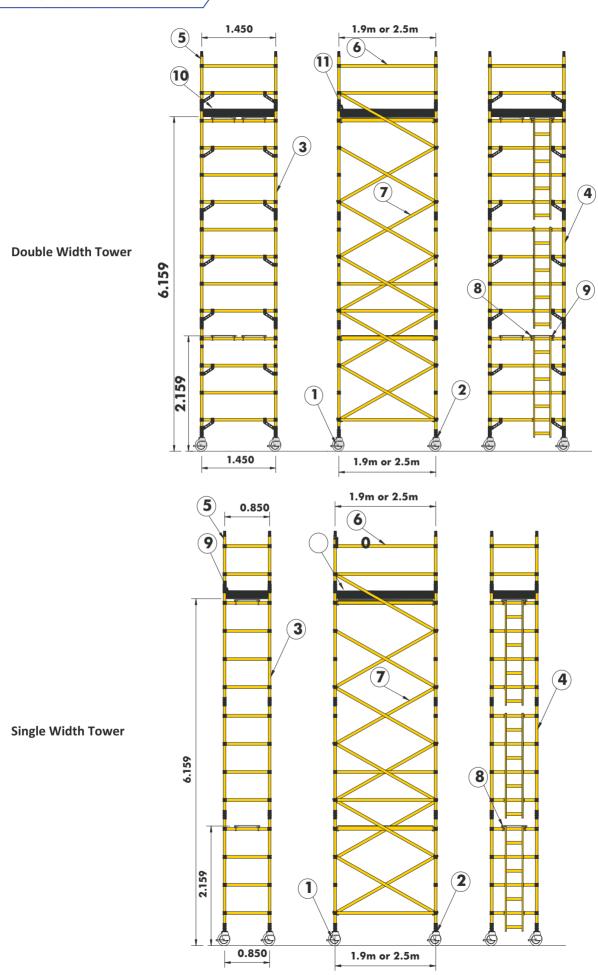
FEATURES OF - EASYREACH

- Manufactured using tube with an additional circumferential winding for increased compressive and flexural strength (up to 4 times greater than other GRP tower systems)
- 2. High visibility due to vibrant color
- 3. Impact resistant claws
- 4. Integral ladders with 250mm easy climb rung spacing
- 5. 500mm frame rung spacing in compliance with Work at height regulations
- 6. Ribbed rung tubing for increased grip
- 7. 3T Through the Trap build method
- 8. Two widths 850mm Single Width and 1450mm Double Width
- 9. 2 slip resistant platform lengths 1.9 and 2.5m with self closing trapdoors and windlocks
- 10. The maximum platform safe working load is 225kg
- 11. Primed brace claw mechanism
- 12. Ease of brace identification:
 - Red horizontal
 - Blue diagonal
- 13. Horizontal braces used as quardrails
- 14. Self cleaning adjustable legs
- 15. Castors with compact trail/no trail positive locking brake mechanism

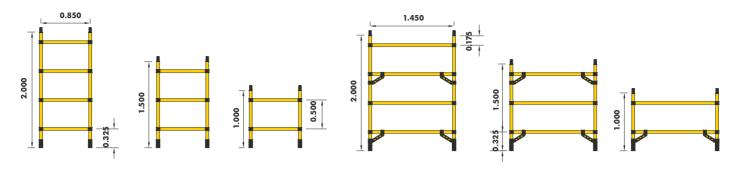
- Deck board edge protection provided by profile of GRP deck
- 17. Easy to use toe-board system
- 18. No scrap value leading to increased security on site
- 19. Lift shaft/confined space stabiliser available



ACCESS TOWER

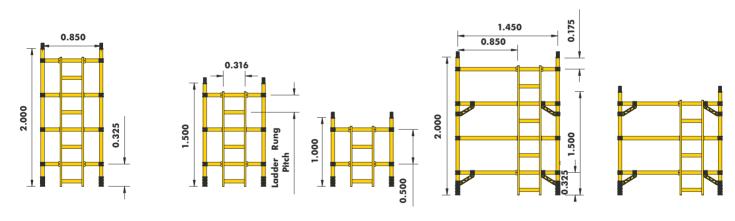


SPAN FRAME



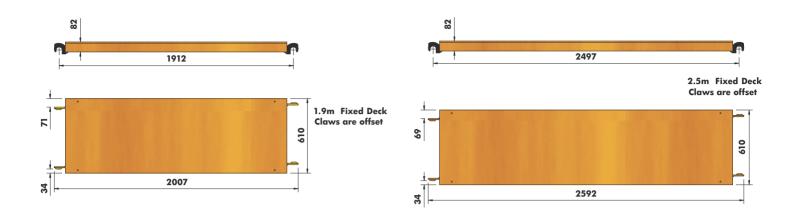
| Specification | Frame Rung Pitch :- all 500mm, Tube Diameter :- all 50.8mm Span Rung Pitch :- all 250mm | | | |
|---------------|-------------------------------------------------------------------------------------------|-------|--------|--|
| | 0.85m Span Frame | | | |
| Part Code No. | Description | Width | Height | |
| COATSF0851 | 1.0m 2-Rung Span Frame | 0.85m | 1.00m | |
| COATSF0852 | 1.5m 3-Rung Span Frame | 0.85m | 1.50m | |
| COATSF0853 | 2.0m 4-Rung Span Frame | 0.85m | 2.00m | |
| | 1.45m Span Frame | | | |
| Part Code No. | Description | Width | Height | |
| COATSF1451 | 1.0m 2-Rung Span Frame | 1.45m | 1.00m | |
| COATSF1452 | 1.5m 3-Rung Span Frame | 1.45m | 1.50m | |
| COATSF1453 | 2.0m 4-Rung Span Frame | 1.45m | 2.00m | |

LADDER FRAME



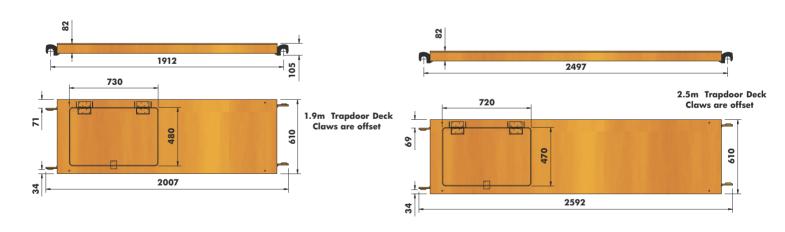
| Specification | Frame Rung Pitch :- all 500mm, Tube Diameter :- all 50.8mm Ladder Rung Pitch :- all 250mm | | | |
|---------------|---------------------------------------------------------------------------------------------|-------|--------|--|
| | 0.85m Ladder Frame | | | |
| Part Code No. | Description | Width | Height | |
| COATLF0854 | 1.0m 2-Rung Ladder Frame | 0.85m | 1.00m | |
| COATLF0855 | 1.5m 3-Rung Ladder Frame | 0.85m | 1.50m | |
| COATLF0856 | 2.0m 4-Rung Ladder Frame | 0.85m | 2.00m | |
| | 1.45m Ladder Frame | | | |
| Part Code No. | Description | Width | Height | |
| COATLF1454 | 1.0m 2-Rung Ladder Frame | 1.45m | 1.00m | |
| COATLF1455 | 1.5m 3-Rung Ladder Frame | 1.45m | 1.50m | |
| COATLF1456 | 2.0m 4-Rung Ladder Frame | 1.45m | 2.00m | |

FIXED DECK



| Specification | All Plywood 12mm thick with non-slip surface | |
|---------------|----------------------------------------------|--|
| Part Code No. | Description | |
| COATFD1219 | 1.9m Fixed Deck | |
| COATFD1225 | 2.5m Fixed Deck | |
| COATET1215 | End Toeboard - 1.5m | |
| COATET1209 | End Toeboard - 0.9m | |
| COATST1219 | Side Toeboard - 1.9m | |
| COATST1225 | Side Toeboard - 2.5m | |

TRAPE DOOR DECK



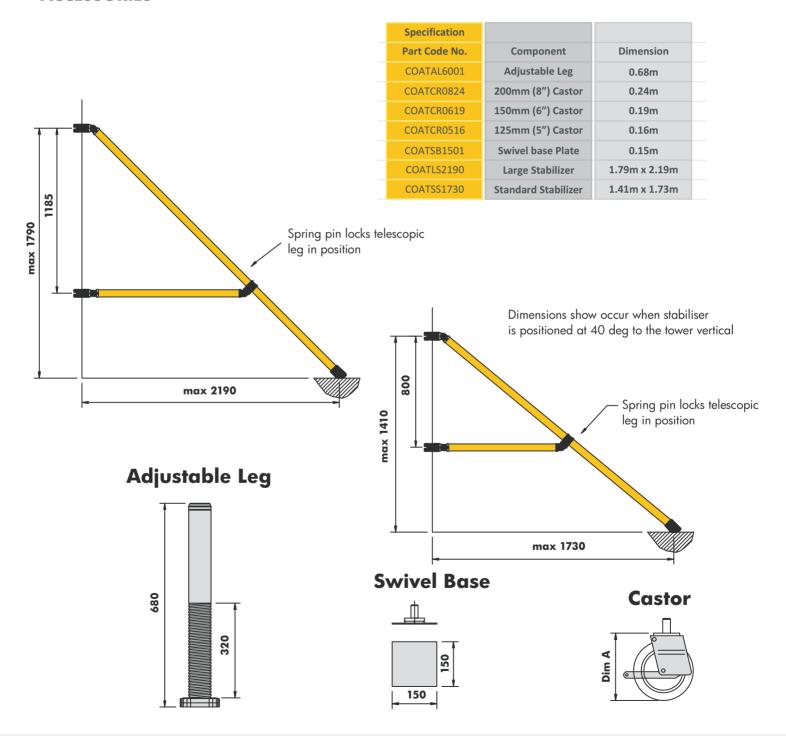
| Specification | All Plywood 12mm thick with non-slip surface |
|---------------|----------------------------------------------|
| Part Code No. | Description |
| COATTD1219 | 1.9m Fixed Deck |
| COATTD1225 | 2.5m Fixed Deck |



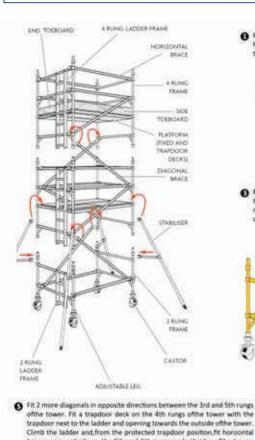
| Specification | | | |
|---------------|------------------|-----------|--|
| Part Code No. | Component | Dimension | |
| COATHB1901 | Horizontal Brace | 1.9m | |
| COATHB2502 | Horizontal Brace | 2.5m | |
| COATDB2203 | Diagonal Brace | 2.2m | |
| COATDB2704 | Diagonal Brace | 2.7m | |



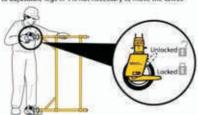
ACCESSORIES



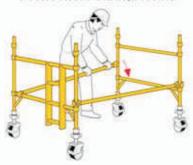
ASSEMBLY PROCEDURE



 Push castor onto adjustable leg to secure. Insert 2 adjustable leg/castor assemblies into span frame. Base plates can be fitted to adjustable legs ifi 1 is not necessary to move the tower.



 Position the ladder frame as shown and fit the other end of the horizontal brace onto the vertical just above the bottom rung. Fit a second horizontal brace between the bottom rungs on the other side ofthe frames to square the tower.



Fit one horizontal brace (red) onto the vertical ofthe span frame, justabove the bottom rung with the claw facing outwords. The frame will now be selfsupporting.



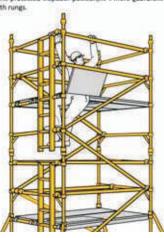
Fit 2 additional end frames and check the frame interlock c∈ps are engaged. Fit 2 diagonal braces in opposing directions between the 1st and 3rd rungs. Ensure the frames are vertical and level by checking with a spirit level and setting the adjustable legs as required. IMPORTANT.Only use the adjustable legs to level the tower and not to gain extra height. Fit a temporary fixed deck on the lowest rungs ofthe tower. Fit the stabilises.



 Fit 2 more diagonals between the 5th and 7th rungs. Fit a trapdoor deck on the 8th rungs of the sower. Fit a fixed deck next to it.



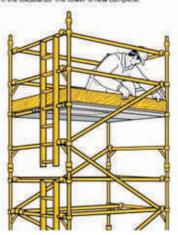
6 Fit 2 more diagonals between the 7th and 9th rungs. Climb the ladder and from the protected trapdoor position, fit 4 more guardrails on the 9th and 10th rungs.



Add 2 more frames.
Ensure ladders are always positioned one above the other.

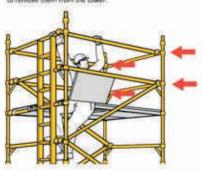


 Repeat the previous steps until the required height oftower is reached.
 Fit the toeboards. The tower is now complete.



Dismantling Procedure

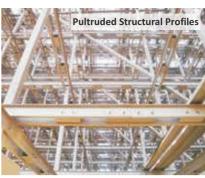
To take down the tower reverse the building sequence. When removing guardraii braces, unlock the 4 claws furthest from the trapdoor and then return immediately to the protected position within the trapdoor. You may then unlock the claws at the other ends ofthe guardrails to remove them from the tower.



OTHER COMPOSITE PRODUCTS IN THE KRYSTAL COMPOSITE RANGE





















| Phenolic, Unsaturated Polyesters & Epoxy Resins | Piping System |
| Moulded, Pultruded & Phenolic Gratings | Pultruded Structural Profiles |
| Access Systems - Easy Reach | Telecom Tower |
| Rotor Blades, Nacelle Covers & Nose Cones | Carbon Fibre | Sound Barrier |

| Lighting Poles & Flag Masts | Handrails & Ladders | SMC Doors | Louvres





Head Office

Krystal Composites (India) Pvt. Ltd.

101, SUDAIV, Plot No. 97, Hindu Colony Road No. 3, Dadar (E), Mumbai 400014. INDIA Tel: +91 22 2410-4500 / 4700 / 4900 • Fax: +91 22 2410-5400 Email: sales@krystalcomposites.com

www.krystal composites.com