

# Chemical Composition of Aluminium Welding Wires

Grade	CHEMICAL COMPOSITION OF ALUMINIUM TIG/MIG WIRE AS PER AWS A5.10											
	Si%	Fe%	Cu%	Mn%	Mg%	Cr%	Ni%	Zn%	Ti%	Mo%	Other	Amount
AWS ER4043	4.5-6.0	0.80	0.30	0.05/p>	0.05	----	----	0.10	0.20	----	----	----
AWS ER5356	0.25	0.40	0.10	0.05-0.20	4.5-5.5	0.05-0.20	----	0.10	0.06-0.20	----	----	----