Since 2008







ALINE Conveyors Pvt. Ltd.

Conveyor perfection at its best...

CONVEYOR SYSTEMS

Efficient and reliable material flow.





High throughput and improved productivity





We at Aline Conveyors Pvt Ltd

have something on our head; a zest of taking the quality of products from customer satisfaction to customer delights. We are one of the leading manufacturer and exporter of a wide range of Conveyor systems.

The productivity of bulk material manufacturing operations ultimately depends on the speed and efficiency of equipment supplies. That's the reason why so many companies rely on our range of conveyors and components. We understand that quality products must be supported by a responsive service network. Our company policy is to supply excellent range of conveyor parts & systems at competitive prices and give personal attention to our customers. The products of our company have gained popularity all over India.

Valuing our clients and customers, Aline prefers and considers covering up every need and requirement for purchasing and setting up conveyor systems. With strong market identity and quality supplier network, Aline is successfully catering and meeting the vrequirements of numerous clients on global platforms. Meeting every need of conveyor systems, Today Aline has expanded its networks on a very large scale. With unmatched quality products and services, Aline has succeeded in developing and promising impeccable trust, Satisfaction and delivery to their pool of domestic and international clientele.

It is a matter of pride for us that we are assocites with ALEG Engineering who are regarded in the factory automation systems area as a frontrunner. We are fortunate to have had the ALEG's focussed expertise and strict regimen of quality control and commitment to delivering the best.









BELT CONVEYOR



Belt conveyors are the most commonly used type of bulk handling conveyor because of their reliability, versatility, and range of capacities. Belt conveyors use an endless fabric-covered belt that traverses between two or more pulleys. The belt is supported by idler rolls at intermediate points. Belt conveyors can handle materials ranging from fine powders to large, lumpy stones.

Rubber Belt Conveyor



Flat Belt Conveyor



Inclined Belt Conveyor

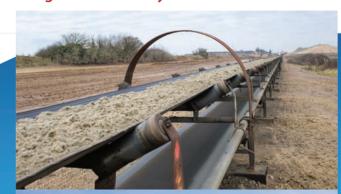


Cleated Belt Conveyor





Troughed Belt Conveyor





BELT CONVEYOR



Telescopic Belt conveyor



Modular Belt Conveyor





Assembly Line Belt Conveyor



ALINE CONVEYOR

ROLLER CONVEYOR

Roller conveyors may be a powered(Live) or non-powered(Gravity).

The non-powered conveyors are referred to as gravity conveyors by inclining the roller section. The powered roller conveyors are either belt or chained driven. The rollers are connected individually to the drive shaft. The roller conveyors are well suited for accumulating loads and merging and sorting materials. Because of the rollers the materials being moved on these conveyors must have a rigid riding surface.

Gravity Roller Conveyor

Technical Details: Material Feature : Heat Resistant : Non-Powered Voltage **Dimensions** : Made-to-order Power : Non - Powered : Stainless Steel Material **Load Capacity** : 100-2000kg/meter Roller Diameter : 20-89mm

: 400/500/650/600/800/1000/1200mm Roller Width

Roller Material : Stainless Steel Roller Diameter : 25/38/50/60/76mm Conveyor width : 200-1200mm Conveyor length : 1000-12000mm

: 1000/1500/2000/3000/4000mm Standard Length Roller Pitch : 20/25/30/40/50/60/100/150/200/300mm

Shaft diameter · 12mm : 60*30*2.3(mm) Frame Conveyor size : CUSTOM









Powered Roller Conveyor

Technical Details:

Voltage : 220/380v Material Feature Load Capacity : Heat Resistant : 10-1000kg/meter Material : Stainless Steel Roller Diameter : 25-219mm or Customized Roller Length :50mm to 1000mm Roller Material : Carbon Steel/ Stainless Steel : ABB/ ROTOMOTIVE Motor Conveyor Length : As Per Requirement : 18"/24"/30", etc. Width Speed : Adjustable/ Customized **Belt Speed** : 0.8-6.5m/s

Belt Width : 500-2400mm : Chain Driven Drive : 0.5-6.7HP Power



Flexible Roller Conveyor

Technical Details:

: 220/380/415v Voltage Conveyor Width : 200-1200mm Conveyor Height : 700-1200mm Conveyor Length 700-6360mm Adjustable Speed : 0-30m/min : 40w-1100w Power length of First/Last Section : 450-1100mm Adjustable Height : 700-1000mm **Roller Diameters** : 38mm,45mm,50mm **Load Capacity** : 100kgs/m Length of Middle Section : 400-1000mm Roller Quantity : 9 pcs/m Wheels/Casters : Swivel Lockable Casters : Galvanized Steel Rollers



Bend Roller Conveyor

Technical Details:

Roller Material

Material Feature : Oil Resistant, Heat Resistant

Voltage : 220/380v

Dimension : As Per Requirement **Load Capacity** : 100-1000kg/m **Bend Angle** : 45/60/90 & 180 Degree

Bend Radius : 700mm,900mm,1200mm,1600mm etc.

: 90mm U-steel Frame Roller Width : 200-1000mm Speed : 10-20m/min : 1.5-3hp Power **Roller Material** : Stainless Steel

Roller Outer Diameter : 42/50/79/91/103/116/128/140mm etc. **Shell Thickness** : 2/20.5/26.5/32.5/39/45/51mm etc.



OVERHEAD CONVEYOR

ALINE CONVEYORS

Overhead conveyors are a continuous loop of chain or cable that is suspended from a formed or structural track with carriers attached periodically to hang or contain products. They are frequently used in automated or semi-automated painting systems for moving product through the cleaning, painting and drying operations. They can handle odd shaped parts that are difficult to convey on belt and roller type conveyors.

Four Wheel Conveyor



Conveyor Pitch : 06,08,10 & 12 inch.

Hanger Pitch : 24" (609.6mm)

Chain : It Is Biplaner Type

Wheel : O/D 47mm x I/D14mm x 14 mm Thick

Links : 32 mm x 5 mm Thick

Cruciform : 8 BG Cold Formed and Work Hardened

Axle : 12.7 mm Dia. x L 120 & 102 Bright Bar

(Case Hardened)

Bush : O/D 20mm x I/D12.8mm x L16 & 10mm Bright Bar

(Case Hardened)

Clevis Bracket : MS U-Shape Design Thick 5mm.

Track : Close Sheet Section 3mm Thick Brackets at Every 625mm

Bends : All Horizontal & Vertical Bends Are Provided as Per Layout

Tension Unit : Spring Type Tensioning Arrangement Provided

Drive Unit : It is Sprocket Type (Fixed Speed)

Overload Safety : Shear Pin Arrangement

Gear Box : Double Reduction Worm Gear Box

Monorail Overhead Conveyor



I Beam Conveyor



Chain : Forged Link Rivet Less Chain

Size : 348/458/678
Pitch : 3",4" & 6"
Pin Die : 3/8", 4/8", 7/8".

Breaking Strength : 8,000 Kg., 16,000 Kg., 32,000 Kg.

Chain Pull : 800-5000Kg
Material : En8

Finish : Short Blasted & Bearing Surface Milled.

Trolley : 2 Wheel Trolley with Forged Bracket. Wheel are Fitted with Anti Friction Ball Bearing Duly Packed with Grease & Provision

for Regressing.

Track : Made of ISMB 75,100,150mm

Bends : All Horizontal & Vertical Bends Are Provided as Per Layout Requirement. Horizontal Bends Are Provided with Hardened

Guide Rollers Fitted with Anti-Friction Ball Bearings

& Sealed For Life.

: Heavy Duty Sprocket/ Caterpillar Type Drive Unit. Fitted with Motor & Worm Reduction Gear Box

: Air Mist Lubrication Provided

Take Up : Screw Type

Slat conveyor

Slat conveyors have slats that are spaced apart from one another and are connected to a chain. Slat conveyors are similar to belt conveyors because the item being transported retains its position relative to its surroundings. Since the slats move with the items being transferred, their placement and flow can be controlled. Slat conveyors are ideal for heavy items that could damage belting.





Technical Details-

Material Feature : Heat Resistant
Voltage :220/380v

Dimension :As Per Requirement
Driving Type :Gear Motor
Power :0.5-30hp
Link Plate Material : Stainless Steel 304
Frame Material : Stainless Steel
Load Capacity :10-1000kg

Width of Linear Link Plate :63.5,82.5,101.6,114.3,152.4,190.5,254,304.8,406mm

Width of Turning Curve Link Plate :82.5,114.3,152.4,190.5,304.8mm

Motor :ABB/ROTOMOTIVE Conveyor Speed :1m -300m/h

Screw conveyor

Screw conveyors or auger conveyors are of simple, relatively low cost construction.

A screw conveyor consists of a helical flight fastened around a rigid pipe or solid shaft, mounted within a tubular or U-shaped trough. As the screw rotates, material heaps up in front of the advancing flight and is pushed through the trough. Particles in the heap, adjacent to the flight surface, are carried part way up the flight surface and then flow down on the forward-moving side of the heap. These conveyors can handle a wide variety of solid particles ranging from lumps to powders



Technical Details-

Feature : Heat Resistant
Voltage : 380v
Screw Pitch :100-630mm
Power :1.1-160kw
Rotation Speed :16-140rpm
Material :Carbon Steel
Load Capacity :1.1-280m3/h

Dimension : According to client's Requirement

Screw Diameter :100-1250mm

Screw Material :16Mn,NM360 or carbon Steel

Truck Loading conveyor

Truck Loading Conveyors, are highly versatile. These conveyors require very little space and can be easily moved to load or unload vehicles in different locations, catering for all types of vehicles. Height adjustment is possible through mechanical screw system as well as Hydraulic.



Technical Details-

Belt Width ·400-1200mm Extendable Length :5000mm-8960mm Adjustable Height :700mm-2500mm Folded Height :915mm Hydraulic Lift Angle :2.5°-6.5° Belt Speed :10-30m/min Extend Speed :12m/min :Forward & Reverse **Belt Direction**

Belt Type :5mm Thickness Good Grip Green PVC Belt

Lift Structure :Screw/Hydraulic Load Capacity :30-200kg/m Belt Motor :2HP Lift Motor :3HP

Motor Brand :ABB/ROTOMOTIVE Voltage :220/380/415v

Inside Truck Part : 4m Powered Extendable Rollers or 6m Gravity

Extendable Wheels

Control Box :OFF/ON,Forward/Reverse,Up/Down,Emergency Stop,

Function Switch, Speed Knob&LED Display

тм

Wire Mesh Conveyor

It has mesh that will facilitate air ventilation and is ideal for transporting hot and cold items or components that cannot be handled using standard duck or PVC belts. The wire mesh is placed on roller or longitudinal runners and then it is covered with a thick plastic. In addition, there are toothed pulleys to clasp onto the wire mesh belt.





Technical Details-

Material Feature : Heat /Fire/Oil/Temperature Resistant,etc

Conveying Capacity: 10Kgs/m

Frame Material : Stainless Steel, Carbon steel, Aluminum steel

Load Capacity : 15Kgs/m
Dimension : As Per Requirement
Speed : 200-300m/h
Frame Height : Minimum 600mm

Power Supply : Single Phase AC 220V/3 PhaseAC 380V

Drive Mode : Middle Drive/End Drive

Belt Width :150-5000mm
Belt Length :1000-12000mm
Belt Height :400-1500mm

Power : 0.5-4HP, 3 Phase 1440 Rpm

Gear Box : Planetary Type- Incline Gearbox, Ratio-50:1, Make- Sumiko

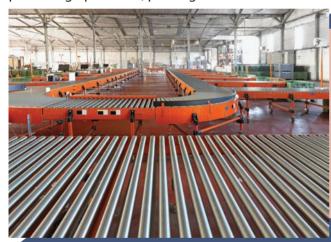
Bearing Brand : SKF

Painting : The Conveyor Will Be Coated with Anti-Rust Primer Paint.

Wire Diameter : 0.8-5mm
Belt Material : POM/PP/PVC/PU
Motor : ABB, ROTOMOTIVE

SortationConveyor

Sortation conveyors are used for merging, identifying, inducting, and separating products to be conveyed to specific destinations. Sortation Conveyors divert a product from one conveyor line to another. Sortation is an ideal solution for separating products from in-feed conveyor lines to; shipping lanes, palletizing operations, packing stations & other sortation applications.



Technical Details-

Height

Speed Drive Motor

Tvpe

Structure

Voltage Power

Roller Material

Material Feature : Heat Resistant, Fire Resistant
Load Capacity : 200-1500kg/m

Length : As Per Client Requirement Roller Diameter : 38mm, 50mm, 60mm, 80m

Roller Diameter : 38mm, 50mm, 60mm, 80mm etc.

Material : Carbon Steel, Aluminum

Conveyor Length : 600mm,700mm,800mm etc.

: 350-800mm

: Zinc-Plated, SUS Steel, Plastic : 24m/minute- 60m/minute : Integral Type Reducing : Roller Conveyor

: Gravity Conveyor : 220/380v : 0.5- 30hp

Wheel Conveyor

Wheel conveyors have a great mobility as it has wheels under the table on which it moves from one place to another. It is on-floor equipment which can be accumulated or can be compressed occupying smaller area. It uses a series of skate wheels mounted on a shaft or axle, Where the spacing of the wheels is located depending upon the load being transported every time. It is flexible and is available in expandable versions.



Technical Details-

Material Feature : Fire Resistant, Flexible and Mobile

Voltage : None
Roller Width : 400-1000mm
Roller Diameter : 50mm
Wheel Material : Steel/Plastic
Wheel Diameter : 40-50mm
Length of First/Last Section : 340-1100mm
Length of Middle Section : 340-1100mm

Length of Middle Section : 340-1100mm
Width : 460/610/760mm
Motor : No Power

Frame Material : Stainless Steel/Carbon Steel

Load Capacity : 60kg/m

Dimension : As Per Customer Request
Length : 1-100m or Customized
Height : 600-1200mm(Adjustable)or Customized

Wheel/Row :8pcs

Gripper Conveyor

Gripper is utilized for moving the products up and down or to put things on a hold between the conveyers or at the finishing stage of the conveyer. Two sets of conveyers are attached in a gripper in order to transport products to higher or lower elevations while taking up minimal floor space. It holds the product in a firm but gentle manner before releasing it to another conveyor.





Technical Details-

Material Feature : Unlubricated Voltage : 220/380/415v Power : 1-5HP Width : 43-175mm : 1-100kg/m Load Capacity Working Load : 1500N Working Temperature : 20-60 Degree Speed : 20-120m/minute . Material Bar Distance : 25.4mm/33.5mm/38.1mm

Minimum Turning Radius : 150mm Length of Single Drive Head : 25m : POM/PE/PP Chain Material Heiaht : 0.3-6mChain Width : 63-295mm Beam Width : 65-105mm Motor : ABB/ROTOMOTIVE : Aluminum/plastic/POM/SS Material

Infeed Height : Depend on Request **Outfeed Height** : Depend on Request

Spiral Conveyor

Spiral conveyors are ideal to transfer loads from level to level quickly and efficiently, without interrupting the conveyor process, without extra manual handling or transfers to other equipment. They're ideal for mezzanines, for multilevel



Technical Details-

Feature : Oil Resistant, Fire Resistant, Heat Resistant Voltage

: 110/220/380v

Chain Width : Customized According to Client's Need **Applications** : Cartons and Boxes Transfer, Food Industry

Type : Screw Conveyor Structure : Chain Conveyor Power(w) : 1000-2000W

Frame Structure : Stainless Steel/Carbon Steel/Aluminum Alloy

: PU,PVC,Rubber,etc.

Chain Material : Stainless Steel Load Capacity : 20-100kg/m : As Per Requirement Dimension Roller Material : Stainless Steel 304 Speed : Adjustable (1-60m/min) Motor : ROTOMOTIVE/ABB **Belt Thick** : 1.55mm/2mm Belt Width : 300-500mm

Vertical Conveyor

Vertical Conveyors are fully integrated, multiple position conveyors used to raise or lower products between conveyor elevations. Generally, the Vertical Conveyor uses a section of Slip-Torque or Slip-Trak bed to transfer products in and out of the vertical conveyor shaft. Once the product is inside the shaft, the vertical conveyor mechanism activates and raises or lowers the entire conveyor bed to the appropriate elevation.



Technical Details-

Belt Material

Voltage : 220/380/415v :30HP Power **Load Capacity** : 78-3000tons/m : As Per Requirement Dimension **Relt Width** : 500-1400mm etc. : PVC

Belt Material Material Feature : Oil Resistant

Driving Pulley : Rubber or as Specified **Driving Form** : Motor or Motorized Pulley

Sidewall Height : 120-400mm

Applications : Mining Heavy Industry : 1.2-2.0 m/s

Conveyor Speed

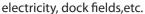
: 78-2195 Tons Per Hour **Conveyor Capacity**

TAA

ALINE CONVEYOR

Wash Plant Conveyor

It is used for material transportation of ores, rocks, coals and other kinds of loose or massive materials. It is widely used for the transportation works in mine, Building materials, metallurgy, coals,





Technical Details-

Capacity : 198m3/h . Material : Stainless Steel : 400-1600mm Belt Width : ABB/ROTOMOTIVE Motor Voltage : 220v-480v Power : 11kv-380kv Spare Parts : Rollers, Rubber Belt Load Capacity : 5-1500t/h : Customized Dimension : 0.8 - 4.0m/s Conveyor Speed : Siemens Reducer

 $\begin{array}{ll} \text{Bearing} & : \text{SKF} \\ \text{Working Temperature} & : 10^{\circ}\text{C-}40^{\circ}\text{C} \end{array}$

Belt Material : Rubber, Nylon, PVC
Drive Device : Planetary Gear Speed Reducer

Power : 2hp - 50hp
Conveyor Max Angle : 23 Degree
Roller Diameter : 500-1300mm
Material : Stainless Steel
Length : 6-30 m or Requirement

Airport Conveyor

Airport Conveyor (BHS) is a type of conveyor system installed in airport that transports checked luggage from ticket counters to areas where the bags can be loaded onto airplanes. A BHS also transports checked baggage coming from airplanes to baggage claims or to an area where the bag can be loaded onto another airplane.



Technical Details-

Belt Material Common Belt Width

Voltage : 110-415v Motor Brand : ABB/ROTOMOTIVE Frame Material : Stainless Steel Finish Power : 1.5kw Control : Automatic Control System Carousel Type : Overlapped Slat or Plane Material : Stainless Steel : 100kg-1000kg/m Load Capacity Dimension : As Per Requirement : Adjustable 0.1-10m/Minute Belt Speed

Other Conveyors















: PE, PU, PVC, RUBBER

: 20-2000mm or Customized





Our esteemed customers

















































Conveyor perfection at its best...

ALINE Conveyors Pvt. Ltd.

Head Office-

Plot No. 885, Gali No. 20, Block-LII, Near Deewan Public School,

Sangam Vihar, New Delhi - 110080, India Tel. : +91 11 65416016, 65426016

Mob : +91-9871016016, 9971016016, 8527016016, 9310016016

E-mail: info@alineconveyors.com Website: www.alineconveyors.com

Our Associate

ALEG ENGINEERING CONVEYOR SYSTEM

Works-

Near UPSIDC, Naya Nagar, Anoopshahar Road, Cherat, Aligarh-202002 (U.P.) INDIA

