# we transit life <br>  <br> PIPES \& FITTINGS 


cPVC Pipes \& Fittings, uPVC Pipes \& Fittings, uPVC Column Pipes, uPVC Pressure Pipes, uPVC Casing Pipes, H.D.P.E. Pipes


## About us

Kankai Pipes \& Fittings Private Limited has been incorporated in 2013 as Plastic pipes manufactures in india. We are Known for our specialization in the field of manufacturing plastic pipes and fittings which has helped us to earn an enviable reputation till date. Our financial stability and a strong work force have given us the confidence as being reliable plastic pipes manufacturers thus offering our clients with quality based products. This has paved our way towards a better business at a consistent pace.

Our motto has always been to offer superior quality products at the best competitive price. An experienced and highly qualified technical team in association with skilled quality managers in this field proves to be a boon for our company. Being emerging plastic pipes manufacturers in india we have focused on providing customized services and on time delivery of our products. sustaining a long term relationship will lead us to acquire a major customer base by supplying the desired range of plastic pipes and fittings.

Mr. Sagar Patel has been an influential guidance as a mentor and it is under his supervision we have been able to overcome the many hurdles towards our success. His rich experience and enthusiasm in the domain as a plastic pipes manufacturers has given us ways to attain a reputed place in the market.


## Our Team

At Kankai Pipes \& Fittings Private Limited, our belief and confidence has always been on our expertise team of professional who have been a great support at all times. Their experience and in-depth knowledge in the area of manufacturing plastic pipes and fittings has assisted us to capture the market in a big way. We have a team of quality controllers, production staff and administrative controllers who are well acquainted with the latest developments and tools which have become a trend in the current scenario.

## Our Infrastructure

As leading plastic pipes manufactures in india, we have been doing well in maintaining our reputation in this domain. Our in house research and development units have helped us with innovative technologies and facilities which are the requirements of the present system. The infrastructure includes a well equipped state-of-art facilities consisting of warehousing units, manufacturing units, packaging units and quality control units which are maintained by our skilled professionals

## Client Satisfaction

Ever since our inception in 2013, we have focused to attain high standards with respect to client satisfaction. Over the years, as one of the leading and trustworthy plastic pipes manufacturers, our motto has been to exceed customer satisfaction and win their loyalty. We treat each client as our only client by paying excellent attention to all their needs and queries. We ensure that every service is met as per customer's expectations. At Kankai Pipes \& Fittings Private Limited, we welcome all our customers with open arms and take appropriate care of their needs and security. As one of the most reputed manufacturers, we are focused on empowering our clients with necessary information related to plastic pipes and fittings. Our mode of payment too is completely trouble free.


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## kankai <br> PIPES \& FITTINGS <br> cPVC Pipes

## Salient Feature

- Ideal for hot and cold applications
- Tough and reliable
[ Saves energy and cost
- Easy installation
- Cost effective


## Applications

〕 Hot and cold potable water distribution in buildings of all types - residential (low rise \& high rise), commercial complexes \& institutes

- Can be used in fire suppression systems (sprinklers etc.) due to its fire resistance.
- Corrosive fluid handling industries.



## Specifications

- Tensile: $560 \mathrm{Kg} / \mathrm{cm}^{2}$
- Flexural: $1057 \mathrm{Kg} / \mathrm{cm}^{2}$
- Compressive: $707 \mathrm{KG} / \mathrm{cm}^{2}$
- Low Thermal Conductivity: $0.137 \mathrm{~W} / \mathrm{m} / \mathrm{K}$
- Low Thermal Expansion: $1.95 \times 10-5 \mathrm{~m} / \mathrm{m} / \mathrm{K}$


## Technical Parameters

Dimension of Pressure Rating Chart of cPVC Pipe

| Nominal <br> Pipe Size |  | Outer <br> Diameter (mm) |  | SDR 11 |  |  |  | SDR 13.5 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Wall Thickness (mm) |  | Working Pressure at |  | Wall Thickness (mm) |  | Working Pressure at |  |
|  |  | $23^{\circ} \mathrm{C}$ | $82^{\circ} \mathrm{C}$ | $23^{\circ} \mathrm{C}$ | $82^{\circ} \mathrm{C}$ |  |  |
| inch | mm |  |  | Average | Tolerance | Min. | Tolerance | $\mathrm{Kg} / \mathrm{cm}^{2}$ |  | Min. | Tolerance | $\mathrm{Kg} / \mathrm{cm}^{2}$ |  |
| 0.50" | 15 | $\begin{gathered} 0.625 \\ (15.90) \end{gathered}$ | $\begin{aligned} & \pm 0.003 \\ & \pm 0.08) \end{aligned}$ | $\begin{aligned} & 0.068 \\ & (1.73) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 28.1 | 7.0 | $\begin{aligned} & 0.055 \\ & (1.40) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 22.6 | 5.6 |
| 0.75" | 20 | $\begin{gathered} 0.875 \\ (22.20) \end{gathered}$ | $\begin{aligned} & \pm 0.003 \\ & ( \pm 0.08) \end{aligned}$ | $\begin{aligned} & 0.080 \\ & (2.03) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 28.1 | 7.0 | $\begin{aligned} & 0.065 \\ & (1.65) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 22.6 | 5.6 |
| 1.00" | 25 | $\begin{gathered} 1.125 \\ (28.60) \end{gathered}$ | $\begin{aligned} & \pm 0.003 \\ & \pm 0.08) \end{aligned}$ | $\begin{aligned} & 0.102 \\ & (2.59) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & ++0.51) \end{aligned}$ | 28.1 | 7.0 | $\begin{aligned} & 0.083 \\ & (2.12) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 22.6 | 5.6 |
| 1.25" | 32 | $\begin{gathered} 1.375 \\ (34.90) \end{gathered}$ | $\begin{aligned} & \pm 0.003 \\ & ( \pm 0.08) \end{aligned}$ | $\begin{aligned} & 0.125 \\ & (3.18) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & +0.51) \end{aligned}$ | 28.1 | 7.0 | $\begin{aligned} & 0.102 \\ & (2.59) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 22.6 | 5.6 |
| 1.50" | 40 | $\begin{gathered} 1.625 \\ (41.30) \end{gathered}$ | $\begin{gathered} \pm 0.004 \\ ( \pm 0.010) \end{gathered}$ | $\begin{aligned} & 0.148 \\ & (3.76) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & ++0.51) \end{aligned}$ | 28.1 | 7.0 | $\begin{aligned} & 0.120 \\ & (3.06) \end{aligned}$ | $\begin{aligned} & +0.020 \\ & (+0.51) \end{aligned}$ | 22.6 | 5.6 |
| 2.00" | 50 | $\begin{gathered} 2.125 \\ (54) \end{gathered}$ | $\begin{gathered} \pm 0.004 \\ ( \pm 0.010) \end{gathered}$ | $\begin{aligned} & 0.192 \\ & (4.90) \end{aligned}$ | $\begin{aligned} & +0.023 \\ & (+0.58) \end{aligned}$ | 28.1 | 7.0 | $\begin{aligned} & 0.157 \\ & (4.00) \end{aligned}$ | $\begin{aligned} & +0.023 \\ & (+0.58) \end{aligned}$ | 22.6 | 5.6 |

## cPVC Fittings

## cPVC Fittings

## Salient Feature

- Good abrasion resistance
- Easily portable
- Lightweight
- Made from top-grade raw materials
- High floor characteristics
- Easy to handle
- Asmooth inner wall that reduces frictional losses
- Inert to most alkaline and acidic solution
- Excellent strength and flexibility
- Excellent chemical and corrosion resistance



## cPVC Brass Fittings

## Salient Feature

- Unmatched quality
- Resistance to corrosion
- Unsurpassable performance
- Easy installation
- Precise dimension
- Accuracy in design
- Reliable
- Superior tensile strength


## Specifications

- Size: Ranging from $1 / 2$ to 2 inches
- Threads: UNEF, UNF, UNC, NPT, BSP, BSPT, BSW, BA, ISO Metric (MM Threads)
- Plating: Natural, Chrome, Nickel, Tin Plating, other coating catering to customer specifications




## Salient Features

```
\square Seamless performance
\square Leak proof
\square Immunity to electrolytic or galvanic corrosion
\square No fungal or biological growth
\square Less wear resistance
\square Nominal rates
\square Sturdy construction
\square Dimensionally accurate
\square Reliability
\square Excellent durability
\square Quality assured
\square Easy to install
```



## Applications

- Cold water supply in building construction
$\square$ Industrial process lines
[ Swimming pools
- Salt water lines
- Aggressive / corrosive fluid transportation
- Dye plants, chrome, zinc plating and tanning plants
- Sugar, paper and distillery industries
- Coal washing and ash handling

| Product Name | $:$ Plumbing Pipes |
| :--- | :--- |
| Range | $: 0.5 "$ to 4 " in schedule 40 \& 80 as per ASTM-D-1785 |
| Standard | $:$ As per ASTM-D-1785 |
| Colour | : White |
| Length | : Available in $3 \& 6$ meter |
| Types | : Plain ended \& thread ended |

## Technical Parameters

| Nominal Diameter |  | Outside <br> Diameter (mm) |  | SHEDULE 40 |  |  | SHEDULE 80 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Wall Thickness (mm) | Working Pressure at $23^{\circ} \mathrm{c}$ | Wall Thickness (mm) |  | Working Pressure at $23^{\circ} \mathrm{c}$ |
| inch | mm |  |  | Min. | Max. | Min. | Max. | $\mathrm{Kg} / \mathrm{cm}^{2}$ | Min. | Max. | $\mathrm{Kg} / \mathrm{cm}^{2}$ |
| 0.50" | 15 | 21.2 | 21.5 | 2.8 | 3.3 | 41.4 | 3.7 | 4.2 | 58.6 |
| 0.75" | 20 | 26.6 | 26.8 | 2.9 | 3.4 | 33.1 | 3.9 | 4.4 | 47.6 |
| 1.00" | 25 | 33.3 | 33.5 | 3.4 | 3.9 | 31.1 | 4.5 | 5.1 | 43.4 |
| 1.25" | 32 | 42.0 | 42.3 | 3.6 | 4.1 | 25.5 | 4.8 | 5.4 | 35.9 |
| 1.50" | 40 | 48.1 | 48.4 | 3.7 | 4.2 | 22.8 | 5.1 | 5.7 | 32.4 |
| 2.00" | 50 | 60.2 | 60.5 | 3.9 | 4.4 | 19.3 | 5.5 | 6.2 | 27.6 |
| 2.50" | 65 | 72.8 | 73.2 | 5.2 | 5.8 | 20.7 | 7.0 | 7.8 | 29.0 |
| 3.00" | 80 | 88.7 | 89.1 | 5.5 | 6.1 | 17.9 | 7.6 | 8.5 | 25.5 |
| 4.00" | 100 | 114.1 | 114.5 | 6.0 | 6.7 | 15.2 | 8.6 | 9.6 | 22.1 |

## uPVC Fittings




## Salient Features

- Low maintenance and long life
- No contamination because of corrosion or incrustation
- High tensile load capability
- Leak proofjoints
- High impact strength
- Low cost compared to C.I and G.I pipes
- Smooth bore that offers excellent flow properties
- Easy in installation
- Economically satisfied
- Minimum frictional losses thus saving power
- 25\% higher discharge charge than G.I pipes
- Non conductor of Low thermal conductivity and electricity


## Applications

- Water rising for submersible pump set
- It is commonly used as replacement on the place for MS, ERW, GI, HDPE and stainless steel

Product Name

## uPVC Column Pipes

Range $\quad: 1$ " to 4 " Outer Diameter ( 25 mm to 100 mm Nominal Diameter)
Colour : White
Length : Available in 3 meter
Types : Available in Three grades

## Some important features of our column pipes, couplers and its accessories

- Square threads of pipes as well as coupler gives very high tensile load capacity, high izod impact and easy fitment, re-fitment and longer life
- The rubber dampeners, silent system provides leak proof fittings and also absorbs the vibration of the pump which results in longer life of motor and pump bearing.
- Our square threads of pipes as well as coupler are of best designed and manufactured in CNC machines in order to provide best accuracy and quality.
- The rubber ring like step ring, L-ring, O-ring \& Seal ring are of natural rubber and best to absorb the shock of motor
- Our thick and thin portion of the pipes has been so developed in order to absorb the full torque produced due to motor thus resulting long life.
- The technically developed adapters have 11 TPI metric threads at one end which fits into motor and square threads at one end which fits into column pipes.


## Technical Parameters

Capacity to pull weight of submersible pumps column pipes with chain pulley


## uPVC Pressure Pipes

PIPES \& FITTINGS

## Salient Feature

- Suitable for potable water supplies.
- Light weight offers total economy in handling, transportation \& installation
- Seamless, strong \& resilient
- Odorless and hygienic for potable water
- Longer lasting PVC is free from weakness caused by formation, rusting and weathering.
- Energy efficient
- High flow characteristics


## Applications

- Water supply
- Lift irrigation
- Main and sub main line for drip and sprinkler irrigation system

- Fertilizer, lifting, transporting, conveying, distributing disposing or tapping water
- Urban and rural areas drinking water scheme

| Product Name | $:$ uPVC pressure pipes |
| :--- | :--- |
| Range | $: 20 \mathrm{~mm}$ to 315 mm Outer Diameter |
| Pressure Rating | $: 2.5 \mathrm{~kg} / \mathrm{cm}^{2}$ to $10.0 \mathrm{~kg} / \mathrm{cm}^{2}$ |
| Standard | $:$ IS $: 4985: 2000$ |
| Colour | $:$ Light Grey |
| Length | $:$ Available in $4,5 \& 6$ meter |
| Types | $:$ Plain ended |
|  | Socketed pipe for elastomeric sealing ring <br>  <br>  <br> Socketed pipe for solvent cement jointing |

## Technical Parameters

| Nominal Diameter |  | Mean Outside Diameter |  | Outer Diameter at any Point |  | Wall Thickness |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Class - 1 <br> $2.5 \mathrm{~kg} / \mathrm{cm}^{2}$ | Class - 2 $4 \mathrm{~kg} / \mathrm{cm}^{2}$ |  | Class - 3 <br> $6 \mathrm{~kg} / \mathrm{cm}^{2}$ |  | Class - 4 $8 \mathrm{~kg} / \mathrm{cm}^{2}$ |  | Class - 5 <br> $10 \mathrm{~kg} / \mathrm{cm}^{2}$ |  |
| inch | mm |  |  | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |
| 0.50" | 20 | 20 | 20.3 |  |  | 19.5 | 20.5 | - | - | - | - | - | - | - | - | 1.1 | 1.5 |
| 0.75" | 25 | 25 | 25.3 | 24.5 | 25.5 | - | - | - | - | - | - | 1.2 | 1.6 | 1.4 | 1.8 |
| 1.00" | 32 | 32 | 32.3 | 31.5 | 32.5 | - | - | - | - | - | - | 1.5 | 1.9 | 1.8 | 2.2 |
| 1.25" | 40 | 40 | 40.3 | 39.5 | 40.5 | - | - | - | - | 1.4 | 1.8 | 1.8 | 2.2 | 2.2 | 2.7 |
| 1.50" | 50 | 50 | 50.3 | 49.4 | 50.6 | - | - | - | - | 1.7 | 2.1 | 2.3 | 2.8 | 2.8 | 3.3 |
| 2.00 " | 63 | 63 | 63.3 | 62.2 | 63.8 | - | - | 1.5 | 1.9 | 2.2 | 2.7 | 2.8 | 3.3 | 3.5 | 4.1 |
| 2.50 " | 75 | 75 | 75.3 | 74.1 | 75.9 | - | - | 1.8 | 2.2 | 2.6 | 3.1 | 3.4 | 4.0 | 4.2 | 4.9 |
| 3.00 " | 90 | 90 | 90.3 | 89.9 | 91.1 | 1.3 | 1.7 | 2.1 | 2.6 | 3.1 | 3.7 | 4.0 | 4.6 | 5.0 | 5.7 |
| 4.00 " | 110 | 110 | 110.4 | 108.6 | 111.4 | 1.6 | 2.0 | 2.5 | 3.0 | 3.7 | 4.3 | 4.9 | 5.6 | 6.1 | 7.1 |
| 4.50" | 125 | 125 | 125.4 | 123.5 | 126.5 | 1.8 | 2.2 | 2.9 | 3.4 | 4.3 | 5.0 | 5.6 | 6.4 | 6.9 | 8.0 |
| 5.00" | 140 | 140 | 140.5 | 138.3 | 141.7 | 2.0 | 2.4 | 3.2 | 3.8 | 4.8 | 5.5 | 6.3 | 7.3 | 7.7 | 8.9 |
| 6.00" | 160 | 160 | 160.5 | 158.0 | 162.0 | 2.3 | 2.8 | 3.7 | 4.3 | 5.4 | 6.2 | 7.2 | 8.3 | 8.8 | 10.2 |
| 7.00" | 180 | 180 | 180.6 | 177.8 | 182.2 | 2.6 | 3.1 | 4.2 | 4.9 | 6.1 | 7.1 | 8.0 | 9.2 | 9.9 | 11.4 |
| 8.00" | 200 | 200 | 200.6 | 197.6 | 202.4 | 2.9 | 3.4 | 4.6 | 5.3 | 6.8 | 7.9 | 8.9 | 10.3 | 11.0 | 12.7 |
| 9.00 " | 225 | 225 | 225.7 | 222.3 | 227.7 | 3.3 | 3.9 | 5.2 | 6.0 | 7.6 | 8.8 | 10.0 | 11.5 | 12.4 | 14.3 |
| 10.00" | 250 | 250 | 250.8 | 247.0 | 253.0 | 3.6 | 4.2 | 5.7 | 6.5 | 8.5 | 9.8 | 11.2 | 12.9 | 13.8 | 15.9 |
| 11.00" | 280 | 280 | 280.9 | 276.6 | 283.4 | 4.1 | 4.8 | 6.4 | 7.4 | 9.5 | 11.0 | 12.5 | 14.4 | 15.4 | 17.8 |
| 12.00" | 315 | 315 | 316.0 | 311.2 | 318.8 | 4.6 | 5.3 | 7.2 | 8.3 | 10.7 | 12.4 | 14.0 | 16.1 | 17.3 | 19.9 |

## kankai <br> PIPES \& FITTINGS <br> uPVC Casing Pipes

## Salient Features

- Suitable for bore or tube well supplies
- Light weight offers total economy in handling, transportation \& installation
- Seamless, strong \& resilient
- Longer lasting PVC is free from weakness caused by formation, rusting and weathering
- Economically
- Durable and maintenance free
- Maximum ambient temperature : $70^{\circ} \mathrm{C}$
- Maximum installation depth -80 m to 250 m
- Installation : Vertical, Horizontal or inclined


## Applications

- Domestic wells, irrigation wells, industrial wells and mines

- Waste water (drainage \& sewage)
- Urban and rural areas drinking water scheme

Product Name : uPVC Casing Pipes
Range : 4" to 16" Outer Diameter
Standard : IS : 12818: 1992
Colour : Regular Blue
Length : Available in 3 meter
Grade : CM \& CS
Types : Socketed pipe with thread ended

- Plain Pipes

These can be used as extension pipes to screen pipe. They are of two types :
C.S. Pipe : For shallow-depth (up to 80 m ) red colour code.
C.M. Pipe : For medium-depth (up to 250 m ) yellow colour code

- Screen Pipes

These pipes may be plain or ribbed. They have transverse slots and are mainly used in bore wells, from the water-table level onwards.

- Ribbed Screen Pipes

These pipes have longitudinal ribs and transvers slots. The ribs keep granulated soil away from the slots, and increase the permeability rating to more than double when compared to plain screen pipes.

## Technical Parameters

| Nominal Diameter (DN) |  | Mean Outer diameter (d) of pipe (mm) |  | Wall Thickness (mm) |  |  |  | Length of Threads (mm) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Type-CM | Type - CS |  |  |
| inch | mm |  |  | Min. | Max. | Min. | Max. |  | Min. | Max. |
| 4.0 | 103 | 113.0 | 113.3 | 5.0 | 5.7 | - | - | 48 |
| 4.5 | 115 | 125.0 | 125.0 | 5.0 | 5.7 | - | - | 48 |
| 5.0 | 125 | 140.0 | 140.4 | 6.30 | 7.1 | - | - | 63 |
| 6.0 | 153 | 165.0 | 165.4 | 7.5 | 8.5 | 5.7 | 6.5 | 63 |
| 7.0 | 175 | 200.0 | 200.5 | 8.8 | 9.8 | 7.0 | 7.8 | 63 |
| 8.0 | 200 | 225.0 | 225.5 | 10.0 | 11.2 | 7.6 | 8.8 | 74 |
| 10.0 | 250 | 280.0 | 280.5 | 12.5 | 14.0 | 9.6 | 11.0 | 90 |
| 12.0 | 300 | 330.0 | 330.6 | 14.5 | 16.2 | 11.2 | 13.3 | 90 |
| 14.0 | 350 | 400.0 | 400.7 | 17.5 | 19.5 | 14.0 | 15.5 | 90 |
| 16.0 | 400 | 450.0 | 450.8 | 19.5 | 21.7 | 16.0 | 17.5 | 102 |



## Quality Policy

Assuring relevancy and quality is what makes us a global player in its own right. We assure that the products are met as per the customer's expectations. Thus, we ensure the highest standard of output. In terms of quality assurance, we have set targets for measuring our performance and constantly discover prospects for enhancement quality is our hallmark and we conduct consistent quality checks on every product to ensure that no leakage or breakage takes place any where in the service.

All pipes and fittings at Kankai is manufactured under stringent process control and carefully monitored throughout the manufacturing process to offer our customers flawless products. We strive to achieve $100 \%$ customer satisfaction and to achieve this we ensure:

## Zero defect products

Best services
Timely dispatch
Client satisfaction at every level
Effective communication with clients
Seek for performance feedback from customers for improvement



