## Zeal-Tech

SANC





Machine that is available in Numerical Controlled, Fully Automatic, Semi Automatic versions. We are well renowned as one of the prominent sawing machine manufacturer and supplier in India. The machine is manufactured with premium quality material to ensure its accuracy and high rate of production. The machine provide vibration free cutting that optimize production and blade life. Easy operating system long lasting life and high authenticity are the unique features of machines.

## **Standard Features (FANC)**

- Machine bed in compact design.
- Heavy duty reduction Gearbox for heavy cutting torque directly coupled to main saw motor mounted on linear guide ways for vibration free cutting to optimize cutter life and production.
- Saw feed infinitely variable by Ball Screw-Servo drive Arrangement on Linear Guide Ways.
- Saw blade drive infinitely variable via frequency controlled A. C. motor.
- Hydraulic job clamping horizontal and vertical Vice by Two independent cylinders.
- Saw blade lubricating device effective directly on the cutting edges of the saw blade Miromist system, Flood Coolant system.
- Chip removal devices by wire brushes.
- Saw blade guide for carbide saw blades, arranged on both sides of the saw blade.
- Trim-cut automatic.
- Cut-off length measuring By PLC using servo Drive.
- Hydraulic installation.
- PLC control system with Touch screen HMI
- High Quality Electric equipment and control.
- Auto Lubrication System.
- Crop and end Cut separator.
- Automatic Chips Conveyor arrangement.
- Chip containers on wheels.





| TECHNICAL SPECIFICATION       |                                     |               |                 |               |                |                |
|-------------------------------|-------------------------------------|---------------|-----------------|---------------|----------------|----------------|
|                               |                                     | SONIC FANC 70 | SONIC FANC 80   | SONIC FANC 90 | SONIC FANC 100 | SONIC FANC 125 |
|                               | Round / Pipe                        | 10-70 mm      | 15-80 mm        | 20-90 mm      | 20-100 mm      | 25-125 mm      |
|                               | Square Bar                          | 10-50 mm      | 10-60 mm        | 20-65 mm      | 20-70 mm       | 25-100 mm      |
| Cutting                       | Cut Off Length                      | 20-1500 mm    | 20-1500 mm      | 20-1500 mm    | 20-1500 mm     | 20-1500 mm     |
| Capacity                      | Crop Cut Length                     | 10-60 mm      | 10-60 mm        | 10-60 mm      | 10-60 mm       | 10-60 mm       |
|                               | Remnant Length                      | 40            | 40              | 40            | 40             | 40             |
|                               | Saw Blade Speed in MPM              | 30-150 MPM    | 30-150 MPM      | 30-150 MPM    | 30-150 MPM     | 30-150 MPM     |
|                               | Cutter Type                         | HSS / TCT     | HSS / TCT       | HSS / TCT     | HSS / TCT      | HSS / TCT      |
|                               | Cutter Size                         | 250/285 X 2   | 250/285/315 X 2 | 315/360 X 2.6 | 360/420 X 2.6  | 420/460 X 2.7  |
|                               | Coolant                             | Mist          | Mist            | Mist          | Mist           | Mist           |
| Saw Feed                      | Infinitely Adjustable in mm / Min.  | 1000          | 1000            | 1000          | 1000           | 1000           |
| Servo Driven                  | Rapid Return in mm/ Min.            | 8000          | 8000            | 8000          | 8000           | 8000           |
| Feed Carriage<br>Servo Driven | Advance in MPM.                     | 7.5-10        | 7.5-10          | 7.5-10        | 7.5-10         | 7.5-10         |
|                               | Rapid Return in MPM.                | 15-20         | 15-20           | 15-20         | 15-20          | 15-20          |
|                               | Single feeding length in Auto Cycle | 500           | 500             | 500           | 500            | 500            |
| Loading Table                 | Bar Length in Mtr.                  | 02-06         | 02-06           | 02-06         | 02-06          | 02-06          |
| Electrical                    | Supply                              | 415/3Ph/50Hz  | 415/3Ph/50Hz    | 415/3Ph/50Hz  | 415/3Ph/50Hz   | 415/3Ph/50Hz   |

All above specification and design are subjected to change without prior notice

## Models:

Sonic FANC: Fully Automatic Numeric Control Sonic FAHC: Fully Automatic Hydraulic Control Sonic SANC: Semi Automatic Numeric Control Sonic SAHC: Semi Automatic Hydraulic Control

We Also Manufacture Special Purpose Circular Saw Machines as per requirement

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