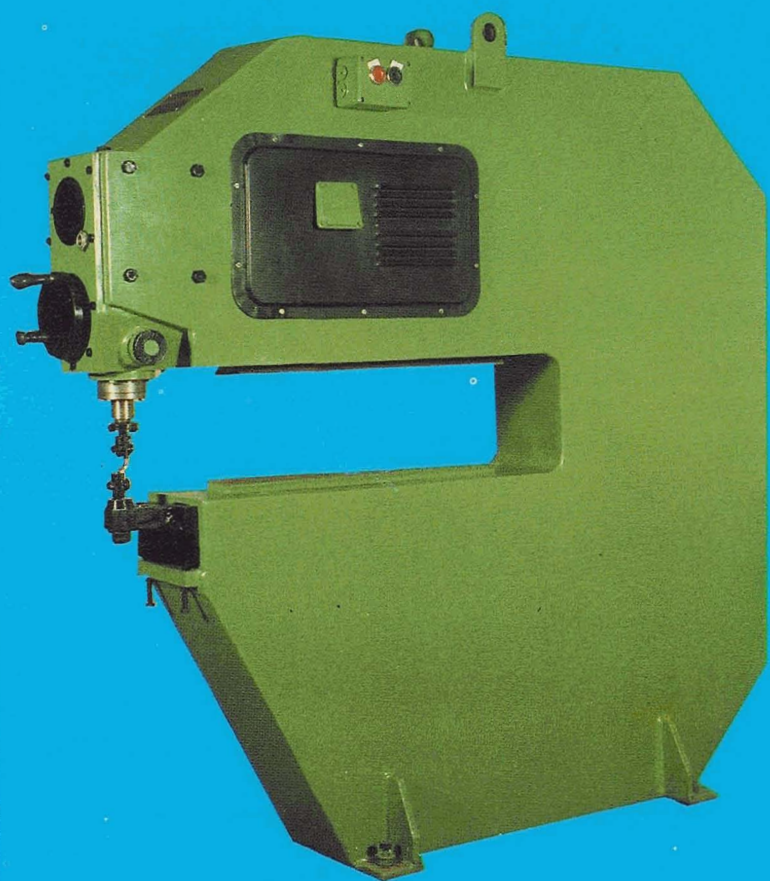


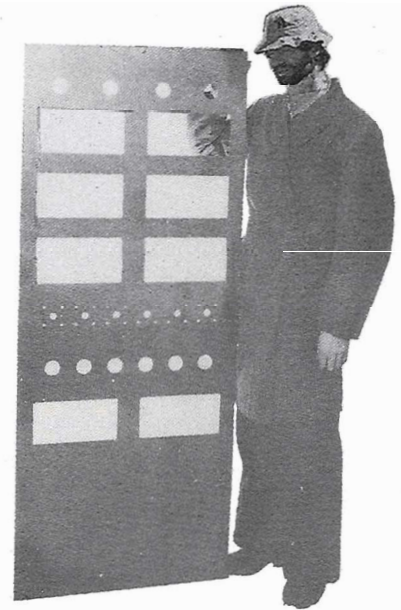
PARADISE

M&S



**U
SHEET METAL
NIBBLING MACHINES**

This Sheet Panel is Nibbled and Punched in 30 minutes



ACCESSORIES

Complete electricals, a set of straight cutting tools with the holders, necessary keys, spanners for the operation of machine, feeler gauge & operation manual form the std. accessories supplied with the m/c.

Various attachments for straight sheet feeding, circle guiding, louvre cutting, rotary nibbling copy & coordinate table with scales & ball tops antivibration pads etc. are available.

TOOLS

Straight, figure and circle cutting tools, Flanging tools, beading tools, louvring toolsetc. are available at extra cost.

SPECIFICATIONS

MODEL		PN-3	PN-5	PN-8
CAPACITIES		M. Steel 45 kg./mm ²	M. Steel 45 kg./mm ²	M. Steel 45 kg./mm ²
STRAIGHT CUTTING	From the edge	mm 3.2	5	8
	Inside With starting hole	mm 3.2	5	8
	Sheet Without starting hole	mm 2.5	4	6
FIGURE CUTTING	Sheet thickness	mm 1.5	2	2.5
LOUVER CUTTING	Sheet thickness	mm 2.25	3	4
NIBBLING	From the edge	mm 2.5	4	6
	Inside With starting hole	mm 2.5	4	6
	Sheet Without starting hole	mm 2	3	4
SLOT CUTTING	Sheet thickness/width of slot	mm 2.5/8	4/10	5/10
RECT CUTTING	Sheet thickness/width of notch	mm 2/8	3/10	4/12
FOLDING	Sheet thickness/depth of fold	mm 2/6	2.5/8	3/10
BEADING	Sheet thickness/depth of bead	mm 2/4	2.5/5	3/6
FLANGING	Sheet thickness/height of flange	mm 2/8	3/12	3/15
DISHING	Sheet thickness	mm 2	2.5	3
MACHINE SPECIFICATIONS				
Throat depth	mm	900	1000	1250
Minimum circle dia. cut from square blanks	mm	740	830	1000
Net weight approximate	Kgs.	700	1600	2200
Length of stroke	mm	1 to 8	1.5 to 9	2 to 10
No. of strokes per minute	No.	1440	1440	720/1440
Maximum tool lift	mm	15	15	25
Motor 3 Phase	H.P.	2	3	5

Machinery & Spares

H.O.: 201-202 "KARMA STAMBH", L.B.S.MARG, OPP. M.T.N.L., VIKHROLI(W), MUMBAI - 400 083

282 / 1 / A, GIDC,
Makarpura,
BARODA - 390 010
Tel.: 641121/ 647551

603 - A, Mittal Tower,
M. G. Road,
BANGALORE - 560 001.
Tel.: 558 7728 / 559 4143

143, Angappa,
Naicken Street,
MADRAS - 600 001.
Tel.: 522 1245 / 522 1246

No. 9B / 27, National Complex.,
Grey Town,
COIMBATORE - 641 018
Tel.: 233212