



Since 1988

MANUFACTURING BY:

SAGAR
ENTERPRISE

COMPLETE RANGE OF ADHESIVE



ISI STANDARD
PRESSURE TESTED



PRICELIST - 2022

SUNSHINE ADHESIVE



Since 1988

MANUFACTURING BY:

SAGAR
ENTERPRISE

About Us

Introduction

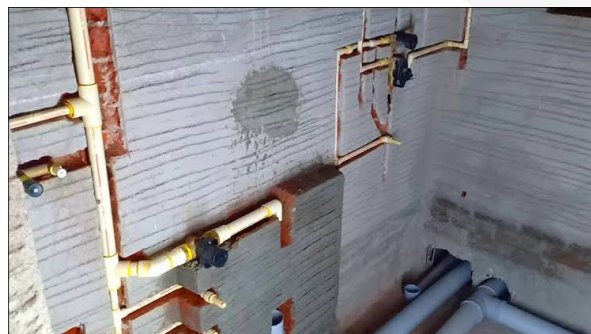
Sagar Enterprise is the manufacturer of **"Sunshine"** brand solvent cement **Establish in the year "1988"**. Our experience over 34 years has made lots of change in service and quality. Our finest **product range of high strength PVC, UPVC, CPVC, Lubricant, Teflon Tape & Ball Valves** has ideally formulated for a variety of pipe joining application. All product are manufactured in tight quality control that meets national as well as international standards. Our product are applicable at plumbing, irrigation, industrial, pool spa, drain, waste and vent system. Our consistency in quality and service will help us to join with the good people in Indian and foreign market.

Company strength

"34 years of glory"

Since 34 years, we have been manufacturing and expanding the product quality. Sunshine has made the bench mark in Indian market of solvent cement and lubricant by formulating the excellent quality with the expertise. Sunshine is manufactured according to Indian and international stands by keeping environmental friendly product, avoiding the use of cheap chemicals. our each batch of production is tested to maintain consistency of quality. Our achievement is our own team who continuously look after improving goods and services. We supply all over country with the wider network of dealer and distributor. Who have encourage use by repeating the orders.

"Quality In Which We Believe"



SUNSHINE ADHESIVE



Since 1988

MANUFACTURING BY:

SAGAR
ENTERPRISE

Certificate

Pressure Test Temperature Test / ISO Certificate

पिपेट : (सी एस टी एस) औरंगाबाद
CIPET : (CSTS) Aurangabad

CONTINUATION SHEET

ULR No. TC82271900000514F
Test Report No : 19745
Date : 19.02.2019
Page No 2 of 2

Sl. No	Name of Test	Test Method	Unit	Test Result
1.	Hydrostatic Burst Pressure Test @ 4 kg/cm ²	IS 14182	--	No Sign of Failure

PART-D
Remarks: Nil

NOTE:
01. The results are related only to item tested.
02. The reports shall not be reproduced in full / part without written approval of the laboratory.
03. Selection of samples for testing is done with respect to clauses of IS.
04. Details of tests subcontracted.

Authorized Signatory
Vishal Verma
Manager (Testing)

पिपेट : (सी एस टी एस) औरंगाबाद
CIPET : (CSTS) Aurangabad

CONTINUATION SHEET

ULR No. TC82271900000513F
Test Report No : 19745
Date : 19.02.2019
Page No 2 of 2

Sl. No	Name of Test	Test Method	Unit	Test Result
1.	Hydrostatic Burst Pressure Test @ 58.6 Kg/cm ²	IS 14182	--	No Sign of Failure

PART-D
Remarks: Nil

NOTE:
01. The results are related only to item tested.
02. The reports shall not be reproduced in full / part without written approval of the laboratory.
03. Selection of samples for testing is done with respect to clauses of IS.
04. Details of tests subcontracted.

Authorized Signatory
Vishal Verma
Manager (Testing)

केंद्रीय पेट्रोकेमिकल अभियांत्रिकी एवं प्रौद्योगिकी संस्थान (पिपेट)
Central Institute of Petrochemicals Engineering & Technology (CIPET)
(Formerly Central Institute of Plastics Engineering & Technology)
Department of Chemicals & Petrochemicals,
Ministry of Chemicals & Fertilizers, Govt. of India
Plot No. 332, MIDC Industrial Area,
Chikalthana, Aurangabad - 431006
Tel : 0240-2478302-334
E-mail : aurangabad@cipet.gov.in
Website : www.cipet.gov.in

Head Office : CIPET, Guntur, Chennai-600 032

पिपेट - औरंगाबाद
CONSULTANCY REPORT

Consultancy No.: CIPET/ABO/CONS-41/2021-22
Dated: 02.03.2022

The following are the Test Results for the sample submitted:

a) Name of Sample : "CPVC Solvent Cement" as stated by party
b) Grade/Variety/Type/Size/Class : 427 Sunshine CPVC Solvent Cement (as indicated on label)
c) Declared value, if any : Nil
d) Code No / Batch No : February 2022 (as indicated on label)
e) Batch No. and Date of Manufacturing : February 2022 (as indicated on label)
f) Quantity : 55 ml x 01 Bottle Solvent Cement and 01 Mtr x 04 No. (Buckling, joint, powder pipe with solvent cement) (CPVC Pipe H.B. 20 mm, O.D. 22.2 mm, SDR 91, Class-1, Batch No. 1171 202-198201, S.M. - 3029496, as indicated on label)
g) Any other information : CPVC Sunshine Adhesive (as indicated on label)
Material Colour : Yellow (as indicated per email dt. 04.03.2022)

Sl. No	Name of the test	Test method	Unit	Test value obtained
01	Hydrostatic characteristics			
a)	Acceptance test @ 43.0 MPa at 20°C for 1 hr.	IS 15778 : 2007	--	No Sign of Failure
b)	Type test @ 0.6 MPa at 95°C for 165 hr.	IS 15778 : 2007	--	No Sign of Failure
02	TGA Test	ASTM E1131	--	Graph Enclosed

PART-D
Remarks: Nil

NOTE:
1. The results are related only to item tested.
2. The reports shall not be reproduced in full / part without written approval of the laboratory.
3. Details of tests subcontracted: Nil

Authorized Signatory
Kiran Kumar V. Koli
Asst. Technical Officer

Authorized Signatory
D. Piyush Kumar
Technical Officer

Certificate of Registration

This is to certify that

Sagar Enterprises

Works: Gala No. 4 / 5, Droupadi Chhaya Compound, Survey No. 26/3, Near Jai Bhagwan Complex, Purna Village, Bhiwandi, Thane - 421303 (Maharashtra), India.
Office: 504, Nalanda Building, Neelkanth Kingdom, Near Railway Station, Vidyavihar (W) - 400086 (Maharashtra), India.

has been assessed by RICL and found to comply with the requirements of

ISO 9001 : 2015
Quality Management System

For the following activities:
Manufacturing, Supply and Export of Adhesive (PVC / UPVC/ CPVC Solvent Cement & Rubber Lubricants) and Stockist & Supplier of PVC / UPVC/ CPVC Pipes, Fittings and Plumbing Materials.

This Certificate is Valid from 02/05/2019 Until 01/05/2020

Date of Initial Certification: 02/05/2019
1st Surveillance on or before: 01/04/2020
2nd Surveillance on or before: 01/04/2021
Certification Valid Until: 01/05/2022
IAF is a full member of International Accreditation Forum (IAF)

Certificate No.: 19UQ05AA

Director
Royal Impact Certification Ltd.
A-56, Ground Floor, Sector - 2, Noida - 201301, India
www.iafinternational.org, www.royalimpactcertification.org
Phone : +91 120 4113893
This Certificate can be verified at: www.iafinternational.org

United Accreditation Foundation
3516, Colmar, Norfolk, VA 23509,
United States of America.

IAF is a full member of International Accreditation Forum (IAF), the membership status can be verified at www.iaf.org. This Certificate remains the property of Royal Impact Certification Limited. Must be returned on request or if certificate is withdrawn. Validity of this certificate is subject to successful surveillance audits as per dates given above.

SUNSHINE ADHESIVE

PVC SOLVENT CEMENT (PLASTIC BOTTLE)



- Clear / Transparent in color
- Heavy body ,slow set solvent cement use for ISI/NON ISI and Astm D-2564 Standard pipes and fitting for Interference fit up to 8".
- Applicable at the temperature 32°F to 110°F/ 0°C to 43°C.
- Curing Time depend upon whether condition.
- Can be used in potable water, conduit, DWV, pressure and NON-Pressure Pipe.
- Shelf Life-6 months

	PVC SOLVENT CEMENT PLASTIC BOTTLE (MEDIUM DUTY)						
Size	25 ML (Bottle)	50 ML (Bottle)	100 ML (Bottle)	250 ML (Bottle)	500 ML (Bottle)	1000 ML (Bottle)	5000 ML (Can)
Inner Box	100 x 4	100 x 4	50 x 4	24 x 4	50 x 4	6 x 4	2 x 3
Outer	400 Nos.	400 Nos.	200 Nos.	96 Nos.	60 Nos.	24 Nos.	6 Nos.
MRP	18.00	32.00	53.00	125.00	234.00	438.00	2250.00

407 PVC Solvent Cement Tin/Tube (Hi-Pressure)



- Clear / Transparent in color
- Heavy body ,Medium set solvent cement use for ISI/NON ISI and Astm D-2564 Standard pipes and fitting for Interference fit up to 10".
- Applicable at the temperature 32°F to 110°F/ 0°C to 43°C.
- Curing Time depend upon whether condition.
- Can be used in potable water, conduit, DWV, pressure and NON-Pressure Pipe.
- Shelf Life-12 months

	407 PVC Solvent Cement Tin/Tube (Hi-Pressure)					
Size	10 ML (Tube)	25 ML (Tube)	50 ML (Tube)	100 ML (Tube)	50 ML Tin	59 ML Tin
Inner Box	50 x 18	100 x 6	50 x 6	50 x 4	48 x 6	48 x 6
Outer	900 Nos	600 Nos.	300 Nos.	200 Nos.	288 Nos.	288 Nos.
MRP	14.00	30.00	45.00	68.00	60.00	70.00

Size	100 ML Tin	118 ML Tin	250 ML Tin	500 ML Tin	1000 ML Tin	5000 ML Can.
Inner Box	24 x 6	24 x 4	24 x 4	12 x 4	6 x 4	2 x 3
Outer	144 Nos.	144 Nos.	96 Nos.	48 Nos.	24 Nos.	6 Nos.
MRP	95.00	105.00	165.00	277.00	510.00	2690.00



Since 1988

MANUFACTURING BY:

SAGAR
ENTERPRISE

427 CPVC Solvent Cement (Yellow) (Heavy Duty)



- Yellow, Heavy body, Medium set CpvC solvent cement
- Formulated for all class of CpvC pipe and fitting up to 4 " diameter with SDR 11 & 13.5 Interference fit.
- Recommended For residential and commercial hot & cold water system.
- Curing Time depend upon whether condition.
- Can be used for ASTM-2856 & ASTM F-493 CpvC pipe and fitting.
- Shelf life -12 months

427 CPVC Solvent Cement (Yellow) (Heavy Duty)									
Size	10 ML (Tube)	25 ML (Tube)	50 ML (Tube)	59 ML Tin	100 ML Tin	118 ML Tin	237 ML Tin Cont.	473 ML Tin	946 ML Tin
Inner Box	50 x 18	100 x 6	50 x 6	24 x 12	24 x 6	24 x 6	24 x 4	12 x 4	6 x 4
Outer	900 Nos.	600 Nos.	300 Nos.	288 Nos.	144 Nos.	144 Nos.	96 Nos.	48 Nos.	24 Nos.
MRP	45.00	65.00	125.00	150.00	230.00	250.00	405.00	670.00	1060.00

400 CPVC Solvent Cement Tin (Heavy Duty) Industrial Grade



- Yellow, Heavy body, Medium set CpvC solvent cement
- Formulated for all class of CpvC pipe and fitting up to 6 " diameter with SDR 11 & 13.5 Interference fit.
- Recommended For commercial hot & cold water system.
- Curing Time depend upon whether condition.
- Can be used for ASTM-2856 & ASTM F-493 CpvC pipe and fitting.
- Shelf life -12 months

400 CPVC Solvent Cement			
Size	118 MIL Tin	237 ML Tin	473 ML Tin
Inner Box	24 x 6	24 x 4	12 x 4
Outer	144 Nos.	96 Nos.	48 Nos.
MRP	285.00	460.00	780.00

SUNSHINE - CLEANER



- It IS Transparent Thin, Solvent cleaner formulated to remove oil, grease & dirt form bonding surface to weld.
- It can be used for Pvc, Upvc, CpvC and Abs pipes and fitting.

Cleaner		
Size	237 ML Tin	473 ML Tin
Inner Box	24 x 4	12 x 4
Outer	96 Nos.	48 Nos.
MRP	110.00	190.00

SUNSHINE ADHESIVE



Since 1988

MANUFACTURING BY:

SAGAR
ENTERPRISE

417 UPVC Solvent Cement Tin (Medium Duty)



- Clear / Transparent in color
- Medium body ,Medium set solvent cement use Astm D-2564 Upvc Pipes and Fitting / Agri. pipes and fitting for Interference fit up to 3"/12".
- Primer Recommended for better welding above 2"
- Recommended For residential and commercial cold water system.
- Applicable at the temperature 32°F to 110°F/ 0°C to 43°C.
- Curing Time depend upon whether condition.
- Can be use for Sch 40 & Sch 80 pipes and fitting.
- Shelf life-12 months

417 UPVC Solvent Cement Tin (Medium Duty)									
Size	10 ML (Tube)	25 ML (Tube)	50 ML (Tube)	59 ML Tin	100 ML Tin	118 ML Tin	237 ML Tin	473 ML Tin	946 ML Tin
Inner Box	50 x 18	100 x 6	50 x 6	24 x 12	24 x 6	24 x 6	24 x 4	12 x 4	6 x 4
Outer	900 Nos.	600 Nos.	300 Nos.	288 Nos.	144 Nos.	144 Nos.	96 Nos.	48 Nos.	24 Nos.
MRP	20.00	38.00	86.00	100.00	140.00	155.00	265.00	390.00	710.00

411 UPVC Solvent Cement Tin (Heavy Duty) Industrial Grade



- Clear / Transparent in color
- Heavy body ,Medium set solvent cement use Astm D-2564 upvc Pipes & Fitting Interference fit up to 10".
- Primer Recommended for better welding above 4" Sch80.
- Recommended For residential and commercial , industrial cold water system.
- Applicable at the temperature 32°F to 110°F/ 0°C to 43°C.
- Curing Time depend upon whether condition.
- Can be use for Sch 40 & Sch 80 pipes and fitting.
- Shelf life-12 months

411 UPVC Solvent Cement			
Size	118 MIL Tin	237 ML Tin	473 ML Tin
Inner Box	24 x 6	24 x 4	12 x 4
Outer	144 Nos.	96 Nos.	48 Nos.
MRP	180.00	275.00	550.00

SUNSHINE - PRIMER



- It is Transparent thin, Premium Industrial Strength primer for Softening and preparation of Pvc, Upvc & Cpvc pipe and fitting surface.
- Specially recommended for sch-80 and large size Pipe and fitting

Primer		
Size	237 ML Tin	473 ML Tin
Inner Box	24 x 4	12 x 4
Outer	96 Nos.	48 Nos.
MRP	210.00	310.00

SUNSHINE ADHESIVE



Since 1988

MANUFACTURING BY:

SAGAR
ENTERPRISE

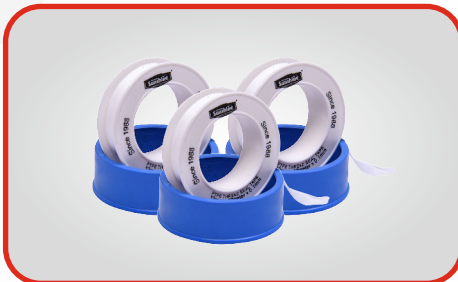
Rubber Lubricant Plastic Container



- It has been formulated for 'O' ring type joint.
- Can be easily cleaned form piping system.
- Will not support bacteria growth
- No taste/oder, non toxic, non corrosive, non flammable
- Can be used for swr, ring fit, swr self fit.
- Safe to use
- Shelf life-12 months

	Rubber Lubricant Plastic Container			
Size	100 Grm (Plastic Cont.)	250 Grm (Plastic Cont.)	500 Grm (Plastic Cont.)	1000 Grm (Plastic Cont.)
Inner Box	24 x 6	24 x 4	15 x 4	6 x 4
Outer	192 Nos.	96 Nos.	60 Nos.	24 Nos.
MRP	50.00	63.00	180.00	320.00

SUNSHINE - P.T.F.E. TAPES



	Teflon Tapes		
Size	8 Meter	10 Meter	12 Meter
Inner Box	10 x 100	10 x 100	10 x 100
Outer	1000 Nos.	1000 Nos.	1000 Nos.
MRP	15.00	18.00	20.00

**COMING
SOON**

SUNSHINE BALL VALVE



Address : Gala No. 4&5 Droupadi Chhaya Compound, Survey No. 26/3, Near Bhagwan Complex,
Purna Village, Bhiwandi Dist. Thane - 421302

Email ID : sunshineadhesive@gmail.com | Mobile No. : 9029129996 | 8655782272 | www.sunshineadhesive.com